

Contents

Preface *ix*

1	Introduction and Overview	1
1.1	General Aspects of Solid–Liquid Separation in General and Cake Filtration in Detail	1
	References	11
2	Slurry Characterization	13
2.1	Introduction	13
2.2	Liquid Properties	14
2.3	Particle Properties	14
2.3.1	General Aspects	14
2.3.2	Characterization of Single Particles	16
2.3.3	Characterization of Particle Collectives	20
2.3.4	Characterization of Particle Collective Fractionation	24
2.4	Slurry	32
2.4.1	Solid Concentration	32
2.4.2	Stability	33
2.5	Sampling	35
	References	38
3	Cake Structure Characterization	41
3.1	Introduction	41
3.2	Porosity	42
3.3	Particle Arrangement	49
3.4	Pore Size	52
	References	54
4	Characterization of Liquid Flow Through Porous Particle Layers	57
4.1	Introduction	57
4.2	Dimension Analytic Approach for the Flow Through Porous Particle Layers	57
4.3	Empirical Approach for the Flow Through Porous Particle Layers	61
	References	63

5	Slurry Pretreatment to Enhance Cake Filtration Conditions	65
5.1	Introduction	65
5.2	Thickening	66
5.3	Agglomeration	70
5.4	Fractionation/Classification/Sorting	75
5.5	Filter Aids – Body Feed Filtration	80
5.6	Thermal Conditioning	83
5.7	Chemical Conditioning	83
	References	84
6	Filter Cake Formation	87
6.1	Introduction	87
6.2	Filtration Mechanisms During the Initial Phase of Cake Filtration	88
6.3	Formation of Incompressible Filter Cakes by Pressure Filtration	94
6.3.1	Principle Model of Time-Dependent Filter Cake Growth	94
6.3.2	Experimental Determination of Process Characterizing Parameters	98
6.3.3	Throughput of Discontinuous Cake Filters	104
6.3.4	Throughput of Continuous Vacuum and Pressure Filters	108
6.3.5	Aspects of Filter Design and Operation Regarding Cake Formation and Throughput	113
6.4	Formation of Compressible Filter Cakes by Pressure Filtration	123
6.4.1	Fundamental Considerations Regarding Compressible Cake Filtration	123
6.4.2	Experimental Determination of Process Characterizing Parameters	130
6.4.3	Optimization of Compressible Cake Filtration	133
6.4.4	Aspects of Filter Design and Operation Regarding Cake Formation and Throughput	136
6.5	Formation of Filter Cakes in Centrifuges	146
6.5.1	Fundamental Considerations Regarding Cake Filtration in Centrifuges	146
6.5.2	Aspects of Centrifuge Design and Operation Regarding Cake Formation and Throughput	152
	References	169
7	Particle Washing	175
7.1	Introduction	175
7.2	Principles of Particle Washing	176
7.3	Limits of Particle Washing Processes	178
7.4	Characterization of Particle Washing Results	180
7.5	Dilution Washing	182
7.6	Permeation Washing	186
	References	201
8	Filter Cake Deliquoring	203
8.1	Introduction	203
8.2	Characterization of Deliquoring Results	206

8.3	Desaturation of Filter Cakes	208
8.3.1	Boundary Surface and Surface Tension	208
8.3.2	Three-Phase Contact Line, Contact Angle, and Wetting	215
8.3.3	Capillary Pressure and Capillary Pressure Distribution	222
8.3.4	Desaturation of Incompressible Filter Cakes by Gas Pressure Difference	231
8.3.4.1	Equilibrium of Cake Desaturation with a Gas Pressure Difference	231
8.3.4.2	Kinetics of Filter Cake Desaturation with Gas Pressure Difference	234
8.3.4.3	Kinetics of Gas Flow through Filter Cakes and Energetic Considerations	240
8.3.4.4	Measurement of Cake Desaturation Equilibrium and Kinetics	246
8.3.4.5	Transfer of Desaturation Results from Bench Scale to Rotary Filters	248
8.3.4.6	Interrelation of Throughput, Cake Moisture, and Gas Consumption for Rotary Filters	251
8.3.5	Desaturation of Incompressible Filter Cakes by Steam Pressure Difference	257
8.3.6	Desaturation of Incompressible Filter Cakes in the Centrifugal Field	261
8.3.6.1	Equilibrium of Filter Cake Desaturation in the Centrifugal Field	261
8.3.6.2	Kinetics of Filter Cake Desaturation in the Centrifugal Field	267
8.3.6.3	Aspects of Centrifuge Design and Operation Regarding Cake Deliquoring	268
8.4	Consolidation of Compressible Filter Cakes by Squeezing	271
8.4.1	Fundamental Considerations Regarding the Consolidation Process	271
8.4.2	Aspects of Filter Design and Operation Regarding Cake Consolidation	274
8.5	Consolidation/Desaturation of Compressible Filter Cakes by Gas Differential Pressure	278
8.5.1	Equilibrium of Filter Cake Consolidation/Desaturation	278
8.5.2	Cake Shrinkage and Shrinkage Cracking	285
8.5.3	Prevention of Shrinkage Cracks by Squeezing and Oscillatory Shear	288
8.6	Electrically Enhanced Press Filtration	292
	References	293
9	Selected Aspects of Filter Media for Cake Filtration	299
9.1	Introduction and Overview	299
9.2	Woven Filter Media for Cake Filtration	304
9.3	Porometry – Using Capillarity to Analyze Pore Sizes of Filter Media	310
9.3.1	Introduction	310
9.3.2	Methods of Pore Size Determination	312
9.3.3	Theoretical Approach to Correlate Bubble Point and Largest Penetrating Sphere	315
9.3.4	Experimental Validation of the Theoretical Findings	318

9.4	Semipermeable Filter Media – Gas Pressure Filtration Without Gas Flow	321
9.4.1	Introduction	321
9.4.2	Concept of Gasless Filtration on Vacuum Drum Filters and Physical Background	322
9.4.3	Realization of the Process in Lab and Pilot Scale	325
	References	330
	Nomenclature	333
	Index	341